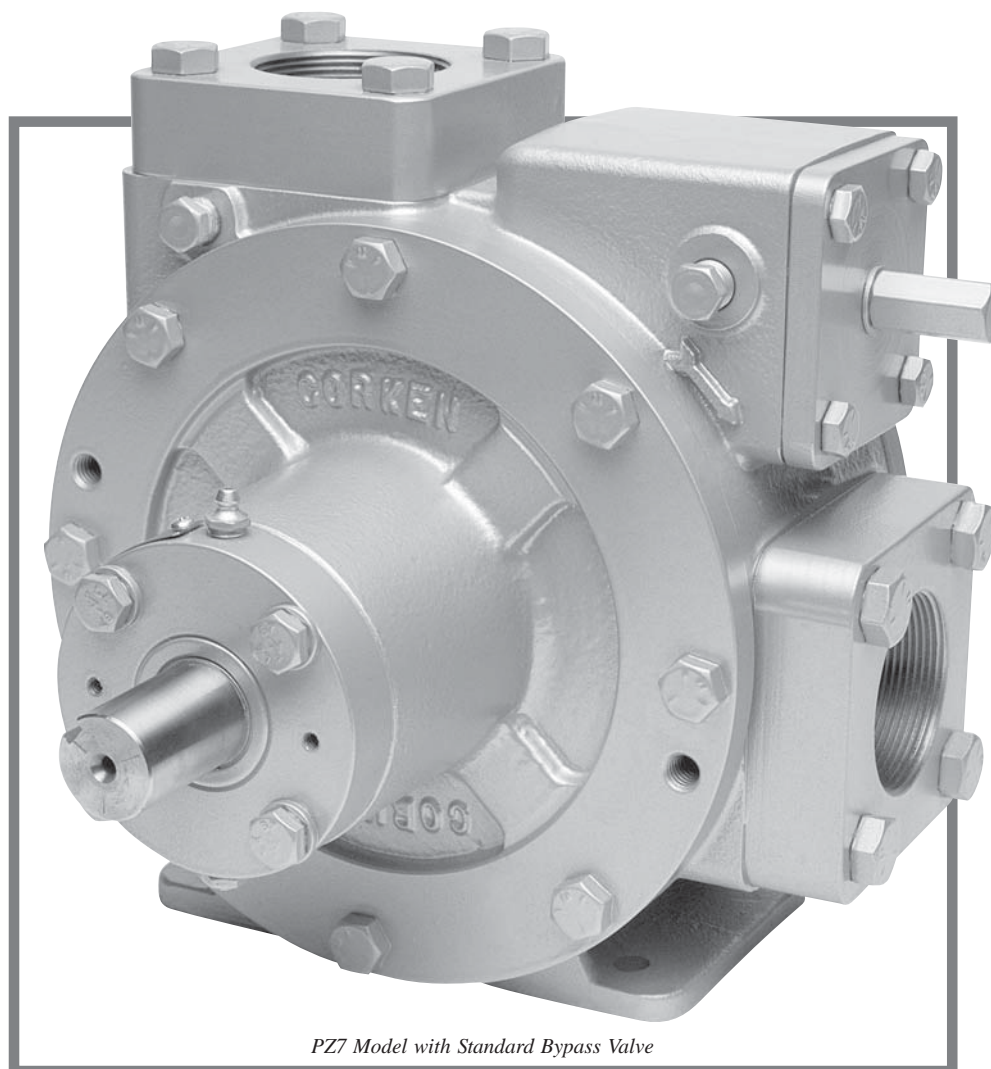


PZ-Series Petroleum Pumps

Sales Catalog



Solutions beyond products...



Technical Specifications

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Equipment Type & Options

Foot mounted, sliding vane, positive displacement petroleum pump.

Applications

Designed for applications that involve refined petroleum products and industrial solvents.

Features & Benefits

| | |
|---------------------------|---|
| Nonmetallic vanes: | New design and advanced material provides longer life than most vanes. Vanes self adjust for wear and maintain internal pump clearances for sustained performance. |
| Nonmetallic vane drivers: | Corken vane drivers are made of a extremely durable, lightweight, advanced material which is less destructive to the vanes than other conventional steel push rods. |
| Thrust bearing: | Handles heavy thrust loads from PTO without difficult adjustments. |
| Sideplates: | Precision machined sideplates are reversible for extended life. |
| Easy maintenance: | Vanes can be easily replaced without removing the pump from the piping. |
| Dual ended shaft: | Pump can easily adapt to either right- or left-hand PTO rotation. |
| Two bypass options: | Manually adjustable internal bypass valve or optional Air Operated Valve (AOV) for high and low flow control. |

Operating Specifications

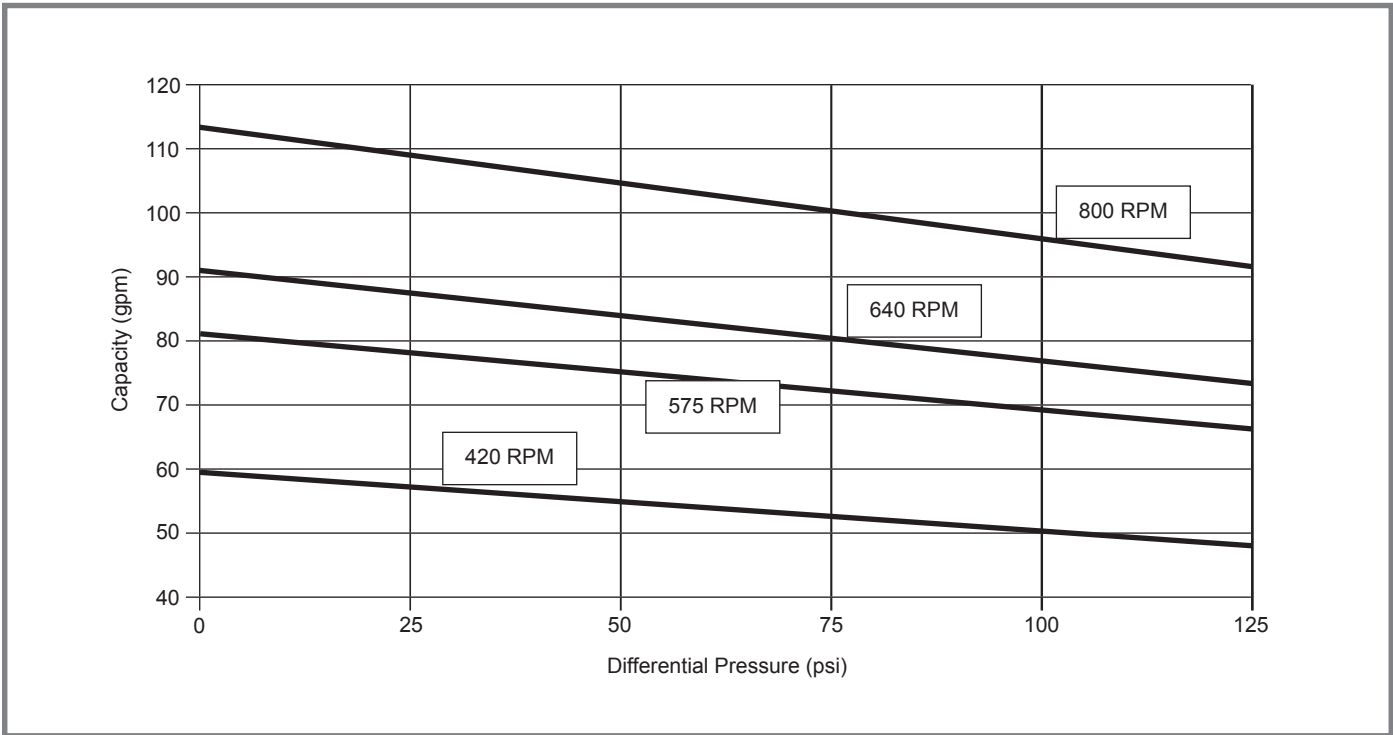
| | |
|--------------------------------|--|
| Standard connections: | 2" or 2-1/2" NPT |
| Optional connections: | 2" or 2-1/2" Slip-on weld, BSPT |
| Maximum differential pressure: | 125 psid (8.6 bar) |
| Operating temperature range: | Up to 300°F (149°C) |
| Maximum working pressure: | 200 psi (13.8 bar) |
| Maximum speed: | 800 RPM |
| Fluids: | For refined petroleum products and industrial solvents |

Material Specifications

| Part | Model | Material |
|----------------------|-------|--|
| Case | All | Ductile iron ASTM A536 |
| Head | All | Ductile iron ASTM A536 |
| Flanges | All | Ductile iron ASTM A536 |
| Rotor | All | Ductile iron ASTM A536 |
| Bearing cap | All | Ductile iron ASTM A536 |
| Sideplates | All | Cast iron Class 30 |
| Vanes & vane drivers | All | Advanced polymer |
| Bypass valve | All | 17-4 PH Stainless steel |
| Bypass spring | All | Steel |
| Seal seat | All | Cast iron (standard), Stainless steel and Ni-Resist (optional) |
| Seal metal parts | All | Steel |
| Shaft | All | 8620 steel |
| Thrust bearing | All | Steel |
| O-rings | All | Viton® ¹ (standard), Buna-N (optional) |

¹Viton® is a registered trademark of the Dupont Company

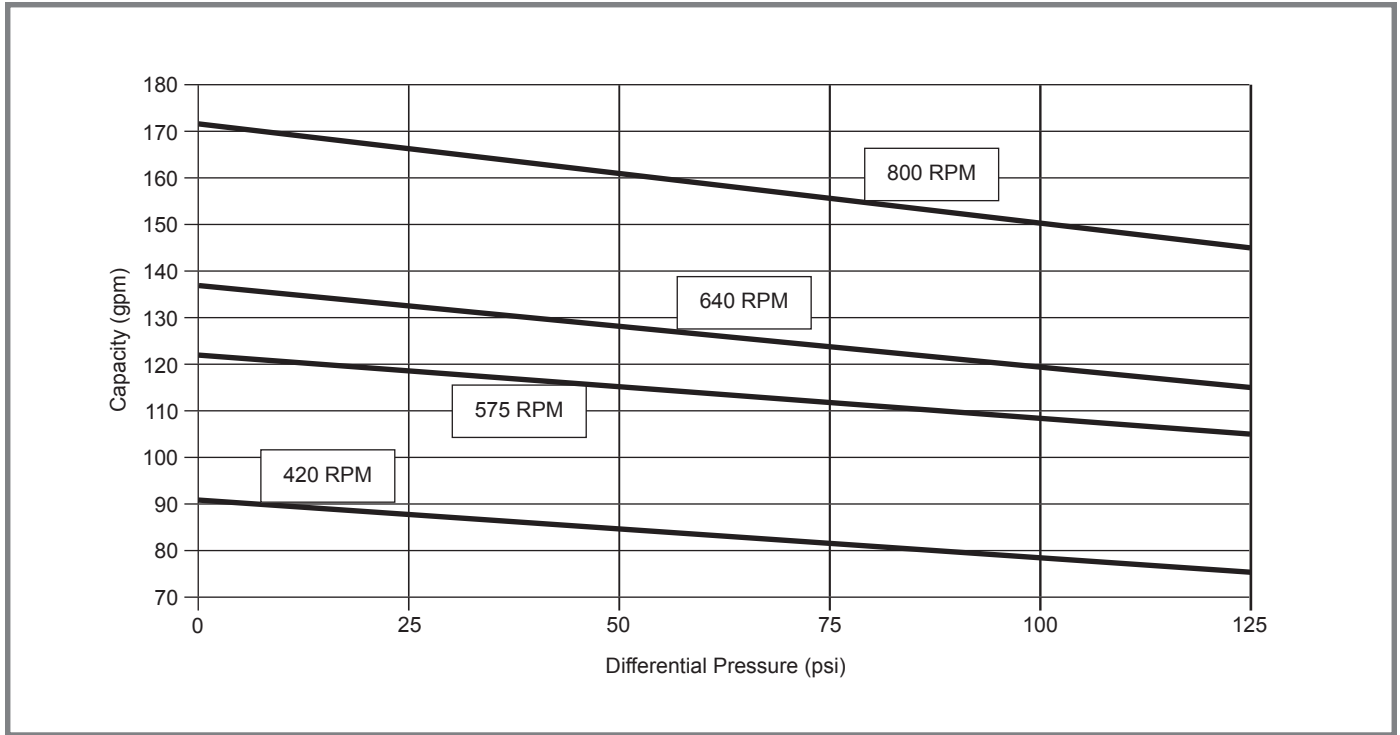
PZ7 Petroleum Pump



| Pump Speed RPM | Differential Pressure | | Nominal Flowrate | | Brake HP Required | | Torque Required | |
|-------------------|-----------------------|-----|------------------|-------|-------------------|-----|-----------------|------|
| | psi | bar | gpm | L/min | bhp | kW | in•lbs | N•m |
| 800 | 90 | 6.2 | 98 | 371 | 6.8 | 5.0 | 536 | 60.5 |
| 800 | 50 | 3.4 | 105 | 397 | 3.8 | 2.2 | 299 | 33.8 |
| 640 | 90 | 6.2 | 78 | 295 | 5.5 | 4.1 | 542 | 61.2 |
| 640 | 50 | 3.4 | 84 | 318 | 3.1 | 2.3 | 305 | 34.5 |
| 575 | 90 | 6.2 | 70 | 273 | 4.9 | 3.7 | 537 | 60.7 |
| 575 | 50 | 3.4 | 75 | 284 | 2.7 | 2.0 | 296 | 33.4 |
| 420 | 90 | 6.2 | 51 | 182 | 3.6 | 2.7 | 540 | 61.0 |
| 420 | 50 | 3.4 | 55 | 197 | 2.0 | 1.5 | 300 | 33.9 |

¹These curves depict performance of the PUMP ONLY. Performance will vary in applications due to system design and variables. Approximate capacities and horsepowers are based on 38 SSU (3 cP) fluid.

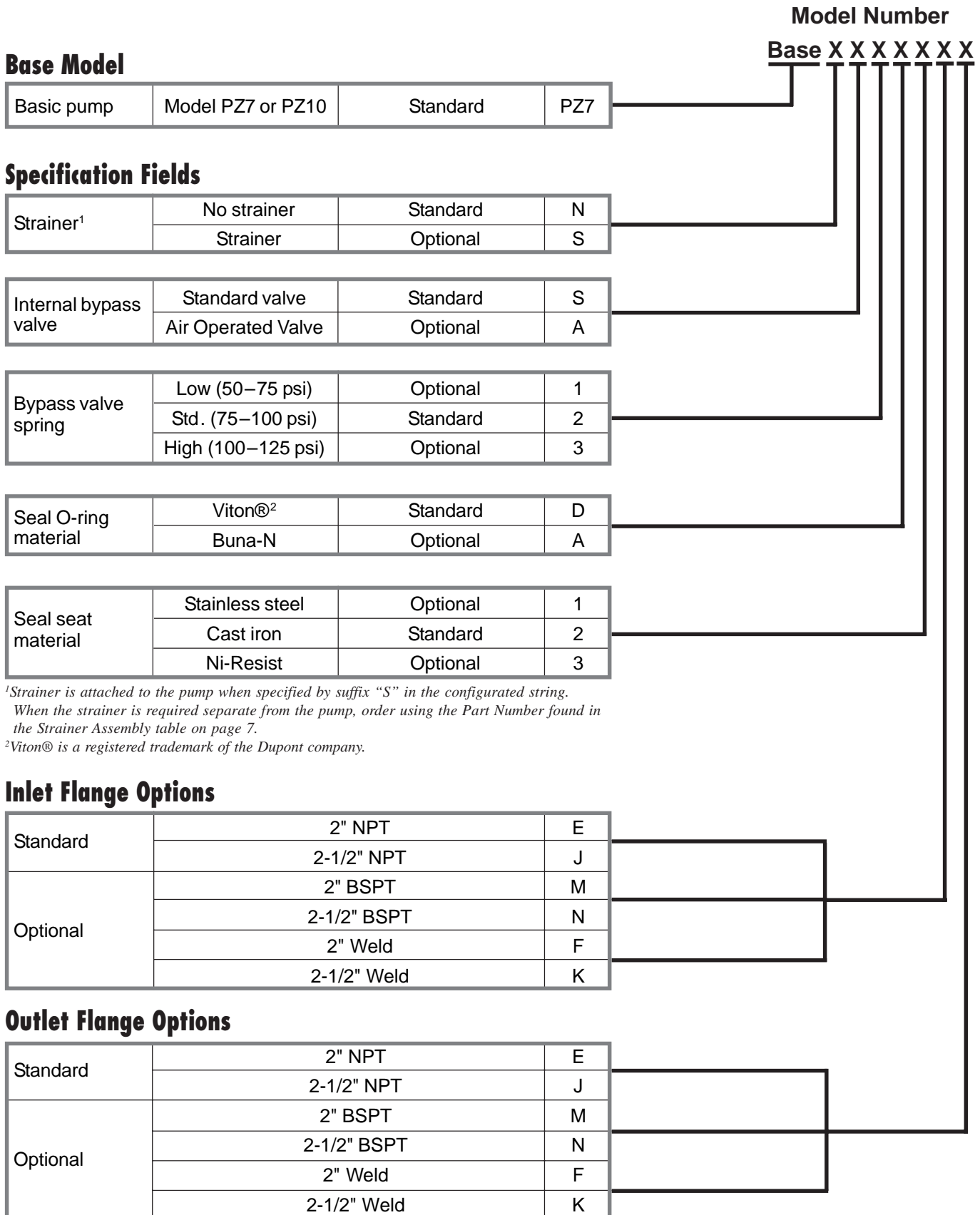
PZ10 Petroleum Pump



| Pump Speed RPM | Differential Pressure | | Nominal Flowrate | | Brake HP Required | | Torque Required | |
|-------------------|-----------------------|-----|------------------|-------|-------------------|-----|-----------------|------|
| | psi | bar | gpm | L/min | bhp | kW | in•lbs | N•m |
| 800 | 90 | 6.2 | 152 | 575 | 10.3 | 7.7 | 811 | 91.7 |
| 800 | 50 | 3.4 | 161 | 609 | 5.7 | 4.3 | 449 | 50.7 |
| 640 | 90 | 6.2 | 121 | 458 | 8.2 | 6.1 | 808 | 91.2 |
| 640 | 50 | 3.4 | 128 | 485 | 4.6 | 3.4 | 453 | 51.2 |
| 575 | 90 | 6.2 | 109 | 413 | 7.3 | 5.4 | 800 | 90.4 |
| 575 | 50 | 3.4 | 115 | 435 | 4.1 | 3.1 | 449 | 50.8 |
| 420 | 90 | 6.2 | 80 | 303 | 5.4 | 4.0 | 810 | 91.6 |
| 420 | 50 | 3.4 | 85 | 321 | 3.0 | 2.2 | 450 | 50.9 |

¹These curves depict performance of the PUMP ONLY. Performance will vary in applications due to system design and variables. Approximate capacities and horsepower are based on 38 SSU (3 cP) fluid.

Model Number Identification Code for PZ-Series



Model Number Identification Code for Strainer and Air Operated Valve (AOV)

Strainer Assembly¹ for PZ7 and PZ10

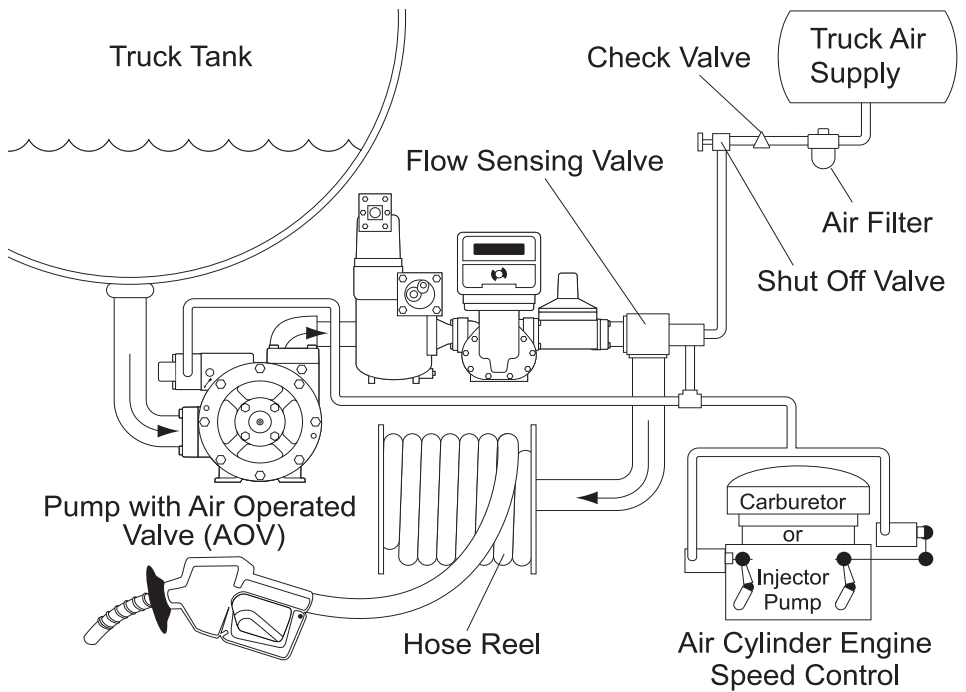
| Strainer Assembly | Seal Material | Strainer Assy. Part Number |
|-------------------|--------------------------------|----------------------------|
| | Viton® ² (standard) | 5422-XD |
| | Buna-N (optional) | 5422-XA |

¹Strainer Assembly ordered by Part Number when not assembled to the pump.

²Viton® is a registered trademark of the Dupont company.

Air Operated Valve Assembly (AOV)

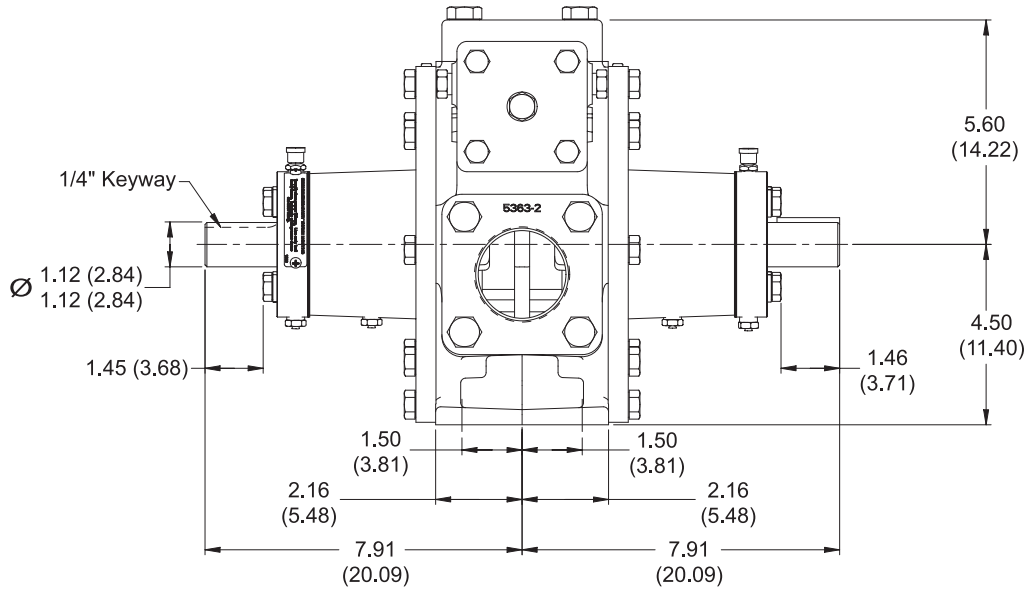
| Air Operated Valve (AOV) | For Pump Models | AOV Part Number |
|--------------------------|-----------------|-----------------|
| | PZ7 | 5470-X |
| | PZ10 | 5462-X |



Use either a direct "Push" throttle rod or connected "Pull" with cable

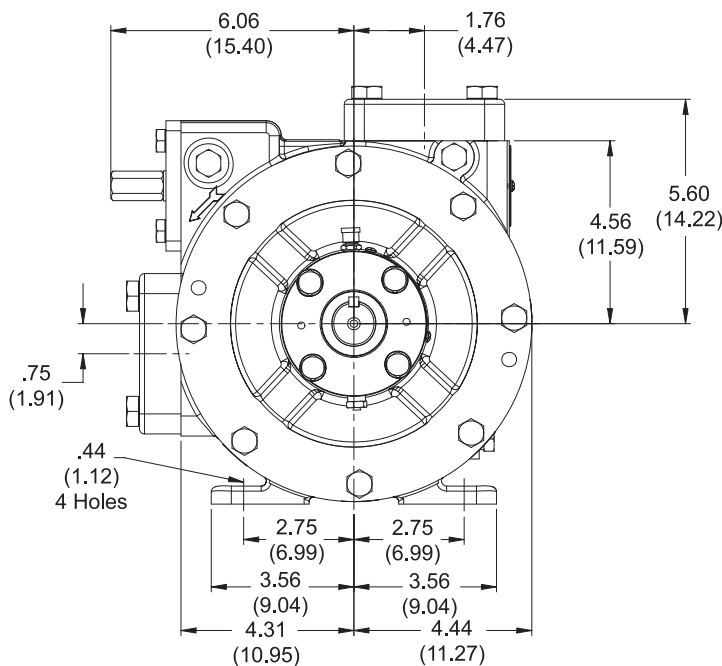
Outline Dimensions for the PZ7

PZ7 with Standard Bypass Valve

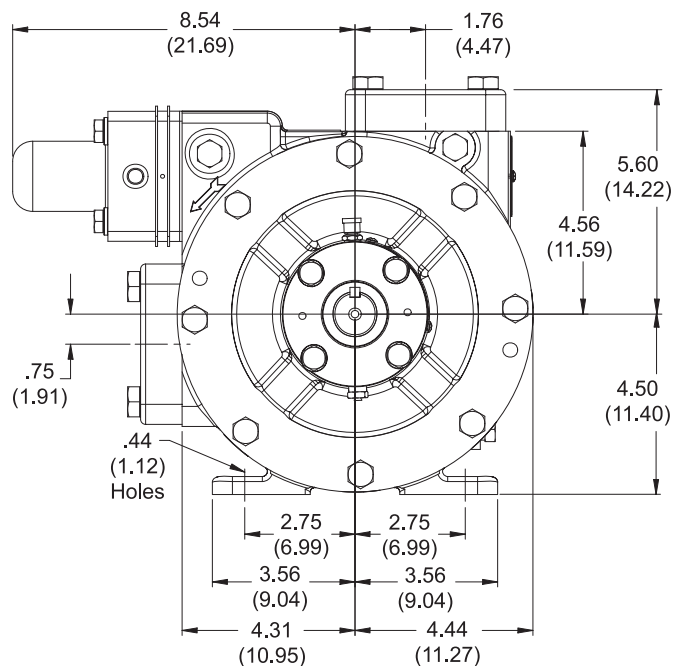


Inches (centimeters)

PZ7 with Standard Bypass Valve



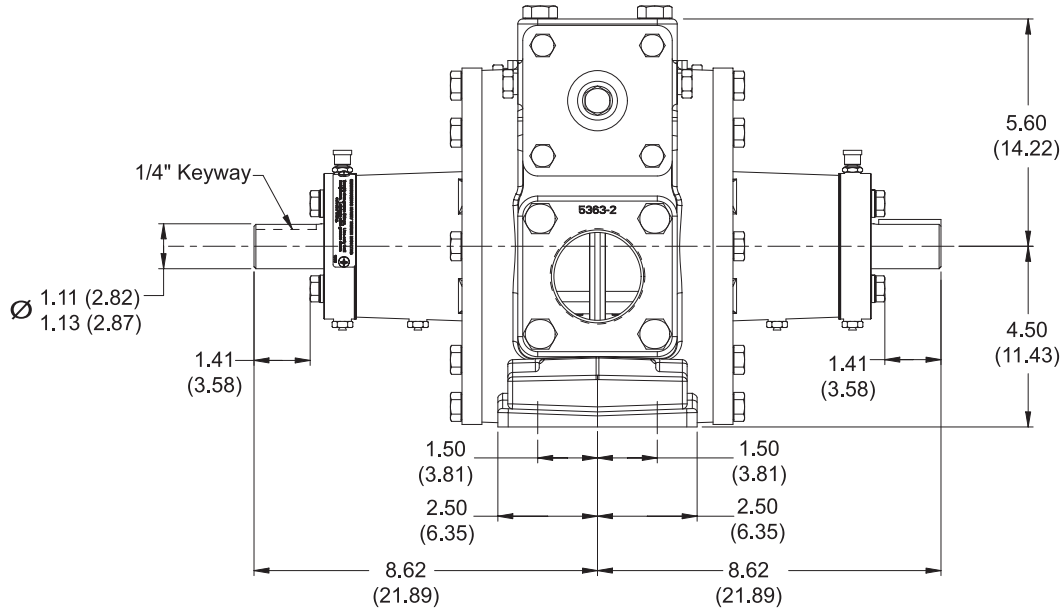
PZ7 with Air Operated Valve (AOV)



Inches (centimeters)

Outline Dimensions for the PZ10

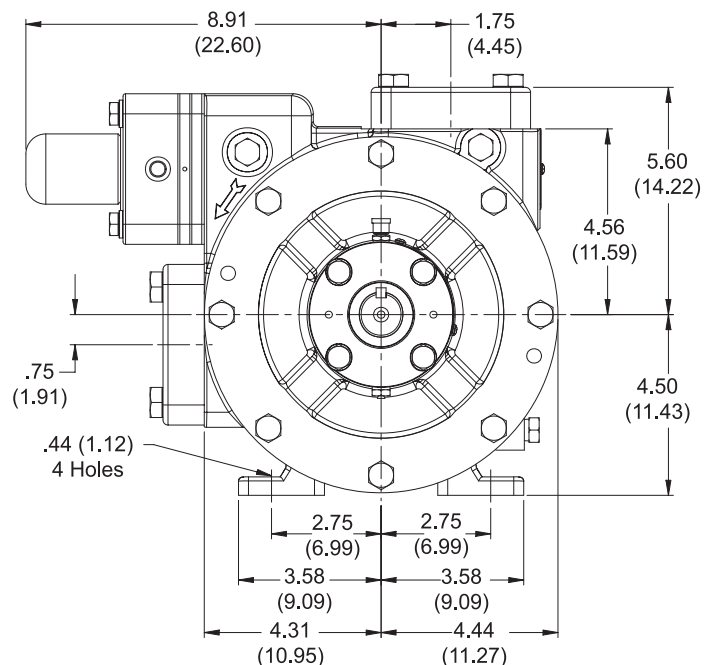
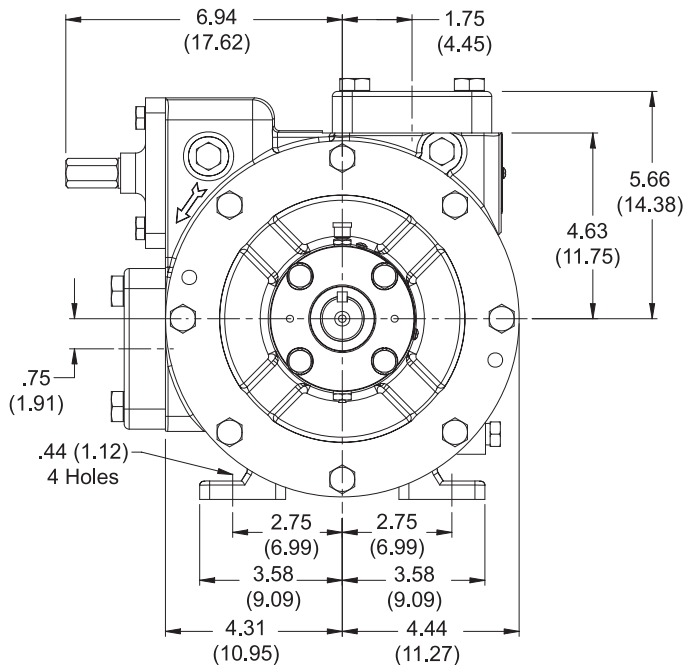
PZ10 with Standard Bypass Valve



Inches (centimeters)

PZ10 with Standard Bypass Valve

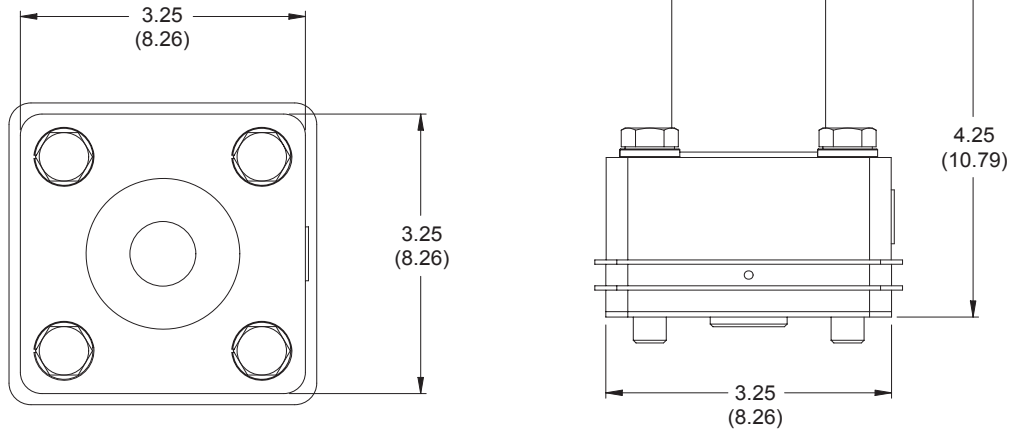
PZ10 with Air Operated Valve (AOV)



Inches (centimeters)

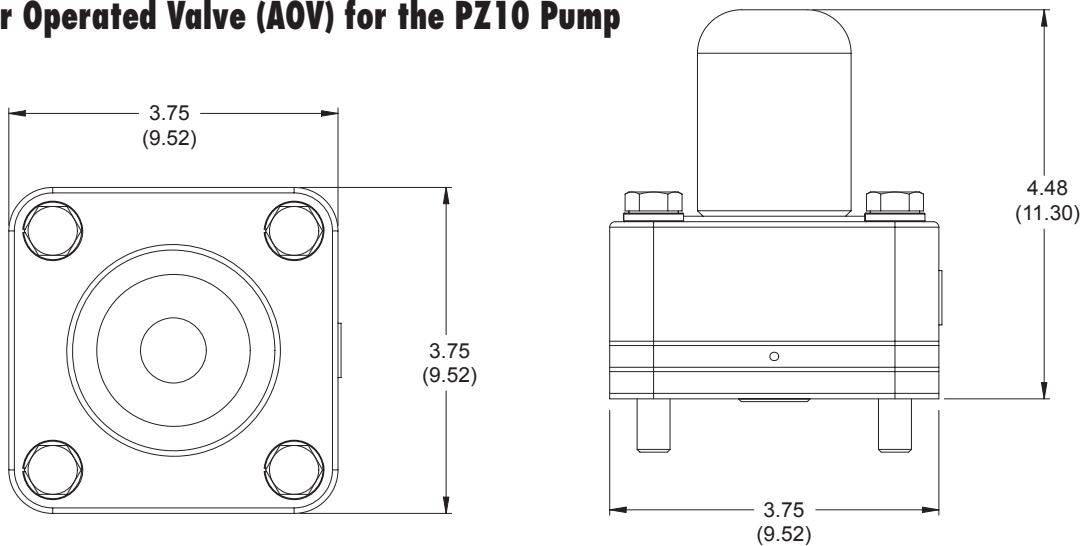
Outline Dimensions for Air Operated Valve and Strainer

5470-X Air Operated Valve (AOV) for the PZ7 Pump



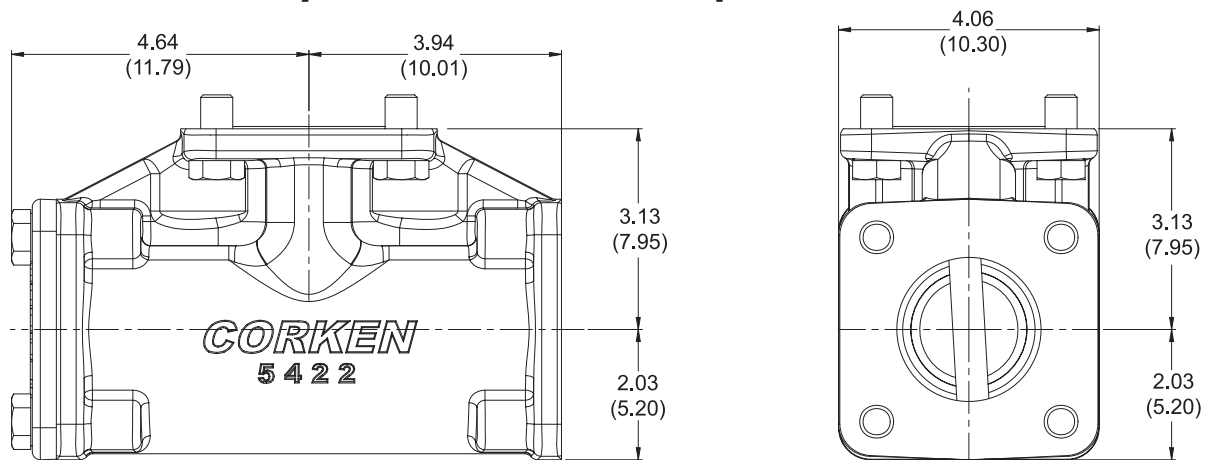
Inches (centimeters)

5462-X Air Operated Valve (AOV) for the PZ10 Pump



Inches (centimeters)

5422-X Strainer Assembly for the PZ7 and PZ10 Pump



Inches (centimeters)



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